



HG3 Hollow Grinder Parts List

Part #	Description
HG31	MAIN BASE ASSEMBLY
HG311	MAIN BASE
HG31101	Base Plate, Main (Left)
HG31102	Base Plate, Main (Right)
HGH1103	Base Mount with Center Hole (For 1" Diameter Rod)
HGH1104	Base Mount without Center Hole (For 1" Diameter Rod)
HGH1111	Bushing Tube
HGH1112	Bushing Tube Holder-Large Center Hole
HGH1113	Bushing Tube Holder-No Center Hole
HGH1114	Bushing Tube Holder-Small Center Hole
HGH1115	Bushing, Bushing Tube
HGH1121	Cover, Lead Screw Nut
HG31122	Cover, Main Stainless (Right)
HG31123	Cover, Main Stainless (Left)
HGH1124	Cover Plate, Dresser
HGH1131	Gasket, Foot
HG31132	Hand Wheel, 8"
HGH1133	Housing, Base Lead Screw Extension Shaft
HGH1134	Lead Screw, Base
HG31141	Mounting Bracket, Main Cover (Left)
HG31142	Mounting Bracket, Main Cover (Middle)
HG31143	Mounting Bracket, Main Cover (Right)
HGH1151	Nut, Base Lead Screw (Left Threaded)
HGH1152	Nut, Base Lead Screw (Right Threaded)
HGH1153	Rod, Base Stainless Steel (1" Diameter x 20.5" Long)
HGH1154	Roll Pin, 5/32" x 1 1/4"
HGH1155	Roll Pin, Lead Screw Extension Shaft 5/32" x 7/8"
HGH1161	Seal, Base Lead Screw Extension Shaft & Housing
HGH1162	Seal, Base Lead Screw Shaft
HGH1163	Seal, Bushing Tube
HGH1164	Shaft, Extension, Base Lead Screw
HG31171	Shield, Side Plastic (Left)
HG31172	Shield, Side Plastic (Right)
HG31173	Shield, Coolant, Rear (Stainless)
HG31174	Shield, Coolant, Upper (Clear Lexan)
HG312	CROSS SLIDE ASSEMBLY
HG31211	Dowel Pin, Wheel Guard (1/4" x 1")
HG31221	End Cap, Cross Slide Saddle (Front)
HG31222	End Cap, Cross Slide Saddle (Rear)
HG31223	Seal, End Cap (Rear)

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HG31231	Knob, Cross Slide
HG31241	Lead Screw, Cross Slide
HG31242	Seal, End Cap (Front)
HG31243	Snap Ring, Internal 5/8"
HG31244	Spring Plunger, 1/4-20 x 1" (For Cross Slide Assembly)
HG31251	Mounting Plate, Fountain
HG31252	Fountain, Lower Coolant
HG31261	Saddle, Cross Slide
HG31271	Tee Nut, Cross Slide
HG31281	Way Bar, Cross Slide (1/2"-13 Helicoil)
HG31291	Wheel Guard Assembly
HG31292	Wheel Guard Base
HG31293	Wheel Guard Base Bushing
HG31294	Wheel Guard Shield
HG313	DRESSER FRAME ASSEMBLY
HGH1301	Ball Plunger, 10-32 x 1/2" (For Knob, Dresser Ram HGH1344)
HGH1302	Bearing, Simplicity
HGH1303	Cylinder, Hydraulic (3/8" Shaft)
HGH1304	Dresser Bit, Diamond 6" (1/4 Carat)
HGH1305	Dresser Bit, Diamond 6" (1/2 Carat)
HGH1306	Repair Kit, Hydraulic Cylinder (3/8" Shaft)
HGH1311	Dresser Frame (Left)
HGH1312	Dresser Frame (Right)
HGH1313	Dresser Frame Assembly (Saddle, Ram Assembly & Cylinder)
HGH1321	Dresser Ram
HGH1322	Dresser Ram Assembly (Includes HGH1304, Diamond Dresser Bit)
HGH1323	Dresser Saddle (Left)
HGH1324	Dresser Saddle (Right)
HG31331	Guide Rail, Bottom Slide (Left)
HG31332	Guide Rail, Bottom Slide (Right)
HGH1333	Guide Rail, Top Slide (Left)
HGH1334	Guide Rail, Top Slide (Right)
HGH1341	Key Nut, Dresser Ram
HGH1342	Key Screw, Dresser Ram (10-32 x 3/8")
HGH1343	Knob, Diamond Dresser Bit
HGH1344	Knob, Dresser Ram (Includes Threaded Rod & Thrust Washer)
HGH1351	Mounting Block, Dresser Saddle Slide Rod (3/8" Diameter)
HGH1352	Mounting Bracket, Cylinder Nose (Left)
HGH1353	Mounting Bracket, Cylinder Nose (Right)
HGH1361	Nut, Cylinder Travel Adjustment
HGH1362	Push/Pull Bracket, Dresser Saddle (Left)
HGH1363	Push/Pull Bracket, Dresser Saddle (Right)

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HGH1371	Rod, Dresser Saddle Slide (3/8" Diameter x 6.625" Long)
HGH1372	Seal, Dresser Ram
HGH1373	Seal, Dresser Saddle
HGH1381	Shield, Dresser Frame Slide (Plastic)
HGH1382	Snap Ring, Internal 5/8"
HGH1383	Spring Plunger, 10-32 x 3/4" (For Dresser Bit, Diamond HGH1304 & HGH1305)
HGH1384	Washer, Thrust
HG32	CABINET
HGH2101	Cabinet (Stainless)
HG32102	Cabinet Assembly, Hollow Grinder (Stainless)
HGH2111	Caster (with Brake)
HGH2112	Caster (without Brake)
HGH2121	Cover, Top Tray Stack (Stainless)
HGH2131	Drain Extension, Coolant (Plastic)
HGH2141	Gauge, Knife (Stainless)
HGH2151	Spacer, Caster (2 1/2" O.D. x 1/2" I.D. x 1/4")
HGH2161	Splash Shield, Front Top Tray (Stainless)
HGH2162	Shelf, Folding Side
HGH2171	Tank, Coolant (Stainless)
HGH2181	Top Tray, Cabinet (Stainless)
HGH2191	Tray, Filter (Stainless)
HG33	HYDRAULICS, AIR & COOLANT
HG331	COMPONENTS
HGH3101	Air Filter (Outside Machine)
HGH3111	Air Filter/Regulator (Inside Machine)
HGH3112	Air Filter/Regulator, Gauge only
HGH3114	Mounting Bracket, Air Filter/Regulator
HGH3116	Locking Ring, Air Filter/Regulator
HG33131	Holder, Loc Line Coolant, Elevated (Plastic)
HG33132	Holder, Loc Line Coolant, Standard (Plastic)
HGH3151	Hydraulic Fluid, Food Grade (8 oz.)
HGH3162	Mounting Bracket, Hydraulic Reservoir Tank
HGH3164	Reservoir Tank, Hydraulic
HGH3165	O-Ring, Reservoir Tank, Hydraulic
HGH3166	Reservoir, Bowl
HGH3171	Pump, Coolant
HGH3172	Clamp, Hose
HG33181	Hydraulic Assembly, Includes: HGH3162, 4 each HGH3164, 2 each HGH3241, 4 each HGH3413, 2 each HG33322, 15 each HGH3541 & 2 each HGH3151
HG332	VALVES

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3/19/2019



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HGH3201	Button, Dresser
HGH3210	Valve, Dresser Control
HGH3211	Valve Assembly, Dresser Control (Left)
HGH3212	Valve Assembly, Dresser Control (Right)
HGH3221	Valve, Air Cut-Off 1/4"
HGH3222	Repair Kit, Air Cut-Off Valve
HGH3231	Valve, Coolant Flow Control 1/4" x 1/4"
HGH3241	Valve, Dresser Flow Control 1/8"
HG33261	Valve, Shuttle 1/8"
HG333	BRASS FITTINGS
HGH3301	Barb Fitting, 3/8" x 1/4" (Female)
HGH3302	Barb Fitting, 3/8" x 1/4" (Male)
HGH3311	Branch, 1/8" (Male)
HGH3321	Coupling, Bulk Head 1/4"
HG33322	Coupling, 1/8"
HGH3331	Elbow, Street (45 Degree) 1/4" x 1/4"
HGH3332	Elbow, Street 1/4" x 1/4"
HGH3333	Elbow, Street 1/8"
HGH3341	Nipple, Close 1/4"
HGH3342	Nipple, Close 1/8"
HGH3343	Nipple, Hex 1/8"
HGH3344	Nipple, Hex 1/4"
HGH3351	Plug, Hex Head 1/4"
HGH3361	Quick Disc. Coupling, 1/4" (Female)
HGH3362	Quick Disc. Plug, 1/4" (Male)
HGH3371	Tee, 1/4"
HGH3372	Tee, 1/8"
HGH3373	Tee, Street 1/4" x 1/4"
HG334	POLY FLOW FITTINGS
HGH3401	Connector, Press To Lock 1/4" x 1/4" (Male)
HGH3402	Connector, Poly Flo 1/4" x 1/8" (Male)
HGH3403	Connector, Press To Lock 1/4" x 1/8" (Male)
HGH3404	Connector, Press To Lock 3/8" x 1/4" (Male)
HGH3411	Elbow, Press To Lock 1/4" x 1/4" (Male)
HGH3412	Elbow, Poly Flo 1/4" x 1/8" (Male)
HGH3413	Elbow, Press To Lock 1/4" x 1/8" (Male)
HGH3421	Nut, Poly Flo 1/4"
HGH3431	Nut/Sleeve, Poly Flo 1/4"
HGH3432	Nut/Sleeve, Poly Flo 3/8"
HGH3441	Sleeve, Poly Flo 1/4"
HGH3451	Union, Bulk Head Press To Lock 1/4"

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HG335	TUBING
HG33501	Loc Line Flare Nozzle, 1"
HG33511	Loc Line Threaded Nipple, 1/4"
HG33521	Loc Line, Coolant 1/4" (per ft.)
HGH3531	Tubing, Air 1/4" O.D. Poly Flo (Yellow) (per ft.)
HGH3541	Tubing, Hydraulic 1/4" O.D. Poly Flo (Natural) (per ft.)
HG33551	Tubing, Lower Coolant 1/4" O.D. Poly Flo (Blue) (per ft.)
HGH3561	Tubing, Pump 3/8" I.D. Poly Flo (Blue) (per ft.)
HGH3571	Tubing, Coolant 3/8" O.D. Poly Flo (Blue) (per ft.)
HG34	ELECTRICAL COMPONENTS
HG341	CONTROL BOXES
HG34101	Control Box, Large (Complete without Exterior Switches)
HGH4102	Control Box, Small (Empty)
HG34103	Control Boxes, Large & Small (Complete with Transformer & Switches)
HGH4111	Fuse Holder, 2 Pole
HGH4112	Fuse, 250V (6 AMP)
HGH4113	Fuse, 600V (5 AMP)
HG34121	Grommet, Rubber 1/4" I.D.
HG34131	Overload 2.5-4A
HGH4132	Contacto
HG34133	Contact Block (Side Mount)
HG34134	Mechanical Interlock
HGH4141	Outlet Box, 120V
HGH4142	Outlet Cover, 120V
HGH4151	Receptacle, 120V
HGH4152	Receptacle, 120V Includes Outlet Box, Cover & Wire
HG34161	Solenoid, Electric (120V), Air
HG34171	Step Up (For Ground Wire Stud)
HGH4191	Transformer, Step Down (480V/240V-120V)
HG342	MOTORS
HG34201	Motor, 1.0 HP Wash Down, Stainless, 3Ph-480V/240V (116306.00)
HG34202	Seal, Front cap, Motor
HG34211	Seal, Motor Shaft
HGH4212	Bearing, Motor (Front & Rear HR8), (Rear HG3) - Stainless
HG34213	Bearing, Motor (Large) (Front) - Stainless
HGH4214	Snap Ring
HG34215	Motor Overhaul, 1.0 HP
HG34221	Adaptor Collar, Grinding Wheel
HGH4223	Key Screw, Grinding Wheel Adaptor 1/4-20 x 5/8
HG34231	HG3 Motor Alignment Tool (Set)

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HG343	SWITCHES & BULBS
HGH4301	Bulb, 120V Forward, Reverse & Start Light, Old Style
HGH4311	Bulb, 120V, LED, for HGH4351
HG34312	Bulb, 240V
HGH4314	Bulb, 24V, LED, for HGH4331 & HGH4332, Old Style
HGH4315	Bulb, 6.3V for HGH4331 & HGH4332
HGH4320	Cover, Main Switch (Yellow/Red)
HGH4331	Indicator Light, Main Cut-Off 220V
HGH4332	Indicator Light, Main Cut-Off 460V
HGH4333	Switch, Main Power
HG34341	Switch, N/C
HGH4342	Switch, N/O
HGH4351	Switch, Push Button/Flush Illuminated (Green)
HGH4355	Contact Block, N/O - N/C
HG34361	Switch, Push/Pull Illuminated (Red)
HGH4362	Switch, Push Button/Stop (Red)-Includes HGH4355
HGH4371	Switch, Selector Pump-Includes HGH4355
HGH4373	Ring Nut
HG344	CONNECTORS
HGH4401	Connector, Butt End 18-10 Ga.
HGH4402	Connector, Butt End 22-14 Ga.
HGH4411	Connector, Locking Spade 16-14 Ga., #10
HGH4412	Connector, Locking Spade 16-14 Ga., #6
HGH4421	Connector, Male Slip On
HGH4431	Connector, Ring Tongue 16-14 Ga., #8
HGH4442	Cord Connector, Metal (.375-.500)
HGH4443	Cord Connector, Metal (.500-.625)
HGH4451	Nut, Cord Connector
HGH4452	Nut, Cord Connector (Sealed)
HGH4461	Nut, Wire 16-10 Ga.
HGH4462	Nut, Wire 18-12 Ga.
HG35	FASTENERS
HG351	SCREWS & BOLTS
HGH5101	Screw, Hex Head Stainless Steel 3/8-16 x 1"
HGH5102	Screw, Hex Head Stainless Steel 5/16-18 x 1"
HGH5103	Screw, Phil Truss Head Stainless Steel 10-24 x 3/8"
HGH5104	Screw, Phil Truss Head Stainless Steel 10-24 x 1/4"
HGH5105	Screw, Phil Flat Head Stainless Steel 10-24 x 1/2"
HGH5111	Screw, Slot Cheese Head Stainless Steel M 3.5 x 12
HGH5112	Screw, Slot Cheese Head Stainless Steel M 3.5 x 16

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HGH5113	Screw, Slot Oval Head Stainless Steel 6-32 x 5/8"
HGH5114	Screw, Slot Pan Head Stainless Steel 6-32 x 1/2"
HGH5115	Screw, Slot Pan Head Stainless Steel 8-32 x 3/8"
HGH5116	Screw, Slot Round Head Stainless Steel 10-32 x 1/4"
HGH5121	Screw, Socket Button Head Stainless Steel 1/4-20 x 1/2"
HGH5122	Screw, Socket Button Head Stainless Steel 10-32 x 1/2"
HGH5131	Screw, Socket Head Cap Stainless Steel 1/2-13 x 1 1/2"
HGH5132	Screw, Socket Head Cap Stainless Steel 1/4-20 x 1 1/4"
HGH5133	Screw, Socket Head Cap Stainless Steel 1/4-20 x 3/4"
HG35141	Screw, Torx, Flat Head Stainless Steel 1/4-20 x 3/4" (For HG3 Wheels)
HGH5151	Screw, Socket Head Cap Stainless Steel 10-24 x 1 1/2"
HGH5152	Screw, Socket Head Cap Stainless Steel 10-24 x 1 1/4"
HGH5153	Screw, Socket Head Cap Stainless Steel 10-24 x 1"
HGH5154	Screw, Socket Head Cap Stainless Steel 10-24 x 1/2"
HGH5155	Screw, Socket Head Cap Stainless Steel 10-24 x 3/4"
HGH5156	Screw, Socket Head Cap Stainless Steel 10-24 x 3/8"
HGH5161	Screw, Socket Head Cap Stainless Steel 10-32 x 1/2"
HGH5162	Screw, Socket Head Cap Stainless Steel 10-32 x 5/8"
HGH5163	Screw, Socket Head Cap Stainless Steel 3/8-16 x 1"
HGH5171	Set Screw, Stainless Steel 1/4-20 x 5/8"
HGH5172	Set Screw, Stainless Steel 10-32 x 3/8"
HGH5173	Set Screw, Stainless Steel 3/8-16 x 1/2"
HG35181	Threaded Rod, Stainless Steel 10-32 x 1"
HG352	NUTS
HGH5201	Nut, Cap Stainless Steel 10-24
HGH5202	Nut, Cap Stainless Steel 10-32
HGH5211	Nut, Finished Hex Stainless Steel, 1/2-13
HGH5212	Nut, Finished Hex Stainless Steel, 10-32
HG353	WASHERS
HGH5311	Washer, Flat Stainless Steel 5/16"
HGH5312	Washer, Flat Stainless Steel 5/64 x 3/16
HGH5321	Washer, Lock Stainless Steel #10
HGH5322	Washer, Lock Stainless Steel 1/2"
HGH5323	Washer, Lock Stainless Steel 3/8"
HGH5324	Washer, Lock Stainless Steel 5/16"
HGH5331	Washer, Star Stainless Steel #10
HG354	THREADED INSERTS & PINS
HGH5401	Cotter Pin, Stainless Steel 1/16 x 1 1/4
HG35411	Helicoil, 1/2-13 RH
HG35421	Helicoil, 10-24 RH

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HGH5433	Threaded Insert, 5/8-18 LH
HGH5434	Threaded Insert, 5/8-18 RH
HG36 LABELS	
HG361 I.D. LABELS	
HGH6101	Label, "MADE IN USA"
HGH6111	Label, Serial #
HGH6131	Name Plate, "TRU HONE" (Front of Machine)
HG362 OPERATION LABELS	
HGH6201	Label, "FILL TO HERE"
HGH6211	Label, "REPLACE OR CLEAN FILTERS"
HGH6221	Legend Plate "MAIN POWER"
HG36231	Legend Plate, "FORWARD"
HGH6241	Legend Plate, "OFF/ON" (Pump)
HG36251	Legend Plate, "PULL ON/PUSH OFF"
HG36261	Legend Plate, "REVERSE"
HGH6262	Legend Plate, "STOP"
HG363 WARNING LABELS	
HGH6301	Label, "CAUTION WEAR EYE PROTECTION"
HGH6311	Label, "DANGER HIGH VOLTAGE"
HGH6321	Label, "208 Volts"
HGH6322	Label, "230 Volts"
HGH6323	Label, "460 Volts"
HG37 ACCESSORIES	
HG371 GRINDING WHEELS & SOLUTION	
HGH7111	Additive, Grinding Coolant 1 Gallon (3.8 Liters) USDA Approved
HGH7112	Additive, Grinding Coolant 5 Gallons (18.9 Liters) USDA Approved
HG37121	Grinding Wheels Complete Set (36 Grit)
HG37122	Grinding Wheels Complete Set (54 Grit Standard)
HG37123	Grinding Wheels Complete Set (100 Grit)
HG372 FILTERS	
HGH7201	Filter, Sock
HGH7211	Filter, Tray
HG373 TIE STRAPS & EDGING	
HGH7301	Edging (Small) (per ft.)
HGH7311	Tie Strap 3 1/4"
HGH7321	Tie Strap 6"
HGH7322	Tie Strap 6" with loop

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HGH7331	Tie Strap 8"
HG374	TOOLS
HGH7441	Wrench, Hex Key 1/16"
HG37442	Wrench, HG3 Grinding Wheels, T-Handle Torx, T27
HGH7451	Light, Work, Water Resistant with Base
HGH7452	Light, Base
INSTRUCTION MANUALS	
HG3IM	HG3 Hollow Grinder Instruction Manual
LABOR	
HG3LPH	HG3 Hollow Grinder Labor Per Hour

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